

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
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|                          |                                |                                  |                      |
|--------------------------|--------------------------------|----------------------------------|----------------------|
| Customer name - Cliente  | Customer Code - Codice Cliente | Customer Order - Ordine Cliente  |                      |
| Our Code - Nostro Codice | Batch Nr - Lotto N°            | Issuing Date - Data di emissione |                      |
| <b>311.0406ZN</b>        | <b>L.19/00375/99 C</b>         |                                  |                      |
| Quantity - Quantità      | Size - Misura                  | Class - Classe                   | Finish - Trattamento |
|                          | <b>4X6</b>                     |                                  | <b>ZINCATO Cr.3</b>  |

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics   | Specifications |      | Result    | OK | Rej |
|-------------------|----------------|------|-----------|----|-----|
|                   | min.           | max  |           |    |     |
| HEAD DIAMETER     | 7,64           | 8,00 | 7,70-7,79 | 10 | 0   |
| HEAD THICKNESS    | 2,95           | 3,25 | 3,03-3,06 | 10 | 0   |
| RECESS DIAMETER   | 4,60           |      | 4,53-4,60 | 10 | 0   |
| RECESS DEPTH #2   | 2,04           | 2,54 | 2,16-2,19 | 10 | 0   |
| GO RING GAUGE     | M4-0,7 6H      |      | OK        | 10 | 0   |
| NO GO RING GAUGE  | M4-0,7 6H      |      | OK        | 10 | 0   |
| MAJOR DIAMETER    | 3,84           | 3,98 | 3,93-3,94 | 10 | 0   |
| PITCH             | 0,70           |      | 0,69-0,70 | 10 | 0   |
| THREAD ANGLE      | 60°            |      | 55°-56°   | 10 | 0   |
| THREAD LENGHT     | FULL THREAD    |      | OK        | 10 | 0   |
| TOTAL LENGHT      | 5,75           | 6,25 | 5,87-5,92 | 10 | 0   |
| COATING THICKNESS | ZINC PLATED    |      | OK        | 10 | 0   |
| VISUAL            |                |      | OK        | 10 | 0   |

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° VA502                   | C    | Mn   | P    | S    | Si   | Cu   | Ni   | Cr   | Mo   | Al   | B    |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|                                   | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato<br>Measured Value | 22   | 79   | 15   | 8    | 3    | 5    | 2    | 4    | N/A  | 29   | 1    |

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

|                             |           |                                  |          |                    |          |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE $\mu$<br>RICHIESTO | 3/5 $\mu$ | CONTROLLO VISIVO<br>RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

|      |
|------|
| DIA  |
| (mm) |
| 5,50 |